

TALCOPRENE® OC2520CM2U1 NERO 8153 (OK1)

TALCOPRENE®

Polypropylene, 20% mineral filled, UV stabilised

Product information

Resin Identification	PP-T20	ISO 1043
Part Marking Code	>PP-T20<	ISO 11469

Rheological properties

Melt mass-flow rate	25 g/10min	ISO 1133
Melt mass-flow rate, Temperature	230 °C	
Melt mass-flow rate, Load	2.16 kg	

Typical mechanical properties

Tensile modulus	2900 MPa	ISO 527-1/-2
Tensile stress at yield, 50mm/min	27 MPa	ISO 527-1/-2
Flexural modulus	2800 MPa	ISO 178
Flexural strength	42 MPa	ISO 178
Charpy notched impact strength, 23°C	2.8 kJ/m ²	ISO 179/1eA
Izod notched impact strength, 23°C	3 kJ/m ²	ISO 180/1A
Poisson's ratio	0.37 ^[C]	

[C]: Calculated

Thermal properties

Vicat softening temperature, 50°C/h 50N	82 °C	ISO 306
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Flammability

Burning Behav. at 1.5mm nom. thickn.	HB class	IEC 60695-11-10
Burning Behav. at thickness h	HB class	IEC 60695-11-10
Thickness tested	3.2 mm	IEC 60695-11-10

Physical/Other properties

Density	1050 kg/m ³	ISO 1183
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Injection

Drying Temperature	100 °C
Drying Time, Dehumidified Dryer	2 - 3 h
Min. mould temperature	30 °C
Max. mould temperature	60 °C

Characteristics

Processing	Injection Moulding
Additives	Mineral Filler
Special characteristics	U.V. stabilised or stable to weather

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Additional information

Processing Notes

Storage

This product should be stored in a covered facility and kept away from moisture and heat.